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D2732-032
Job Sheet 199102


Part No: D2732-032 **Job Qty:** 60 pcs
Part Name: Rubber Cushion - 3.2"

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 8/12/19 **Job Tracking No:**
Due Date: 12/2/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV B1 IPP Rev:A 10.11.02 as per revB DD verf:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	60 pcs	12/2/19	12/2/19	0.00	0.00	Packaging 1 - 1		AUG 26 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

110 QC 5	60 pcs	12/2/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
120 Packaging 3-1 - Stock - B4B 60 pcs ✓		12/2/19	0.00 0.00	QC 5 - 40	AUG 26 2019
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	STO10
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	

DAS
46
9-86

AUG 26 2019

MON 8-26-2019
Oscar



STO10

130 QC 21 - SA	60 pcs ✓	12/2/19	0.00 0.00	Packaging 3 - 36 - B4B	
<i>Oscar</i> <i>B-26 2019</i>				QC 21 - SA - 21	<i>STOLO</i>
				QC 21 - SA - 70	
				QC 21 - SA - 53	<i>AUG 27 2019</i>
Part Op 100 - (Pick Kit) Cut as per dwg (3.20")					
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)					
120 - (Identify as per dwg & Stock Location: _____)					
130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2732	Rubber Cushion (\$Per Foot)	<i>5412</i> 15.9960 pcs (.2666 ea)	100-Packaging 1 - Pick Kit	<i>5196586</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Packaging 1 - Pick Kit	D2732	16	563	0	
Part Specifications					
Specifications could not be found.					

Plex 8/12/19 4:16 PM Dart.lajeunesse.marie

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐											
Date :	Sequence #:	QTY Affected :		MRB (QS1042)											
Description Work Order Deviation				Disposition											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table><tr><td rowspan="7">Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:</td><td rowspan="7">Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Undeclar Instructions Drill Holes Fit/Function</td><td rowspan="7">Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up</td><td rowspan="7">Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread</td></tr><tr></tr><tr></tr><tr></tr><tr></tr><tr></tr><tr></tr></table>				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:	Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Undeclar Instructions Drill Holes Fit/Function	Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread				
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Completed By															
Lead hand / Supervisor															
QC / QA Coordinator															